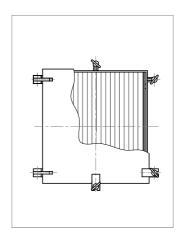
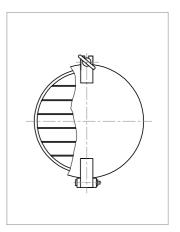


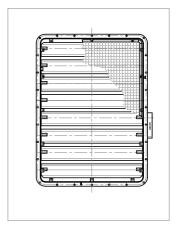
Louvers with covers



Droplet eliminator louvers



Circular louvers



Louvre dampers



1.DESTINATION

Ventilation louvers with weathertight cover are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply or exhaust units of ventilation systems. Construction is based on standard DIN 83409 with significant extending of size range. Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

2. TYPES AND EXECUTIONS

TYPES:

- A square louver
- B rectangular louver, hinges on longer side
- C rectangular louver, hinges on shorter side

SIZES:

L1xL2 - see table

Dimension L1 always is the length of side, on which cover hinges are fitted.

EXECUTIONS:

- D upwards opened cover
- E downwards opened cover
- F cover opened to the left
- G cover opened to the right

FITTINGS:

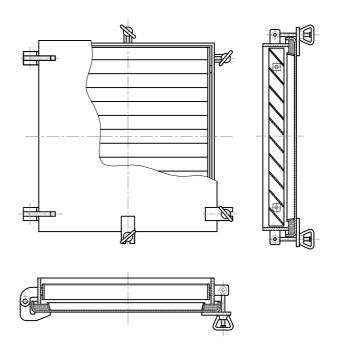
- 1 louver with blade frame, without wire gauze
- 2 louver with blade frame and wire gauze of10 mm mesh
- 3 louver with wire gauze of 10 mm mesh, without blade frame

MTERIAL:

- St steel
- Al aluminium

3. MATERIAL

- steel louvers made of carbon steel St3St, with brass swing nuts, all bolts and pins of stainless steel.
- aluminium louvers of alloy PA2, nuts, bolts and pins as above



4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

5. MARKING

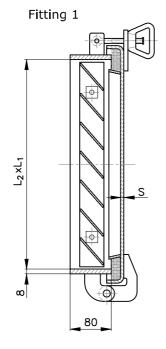
An example of marking for type B louver, size $L1xL2 = 900 \times 500$, execution F, fittings 2, made of steel St:

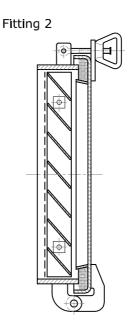
LOUVER B-900x500-F-2-St acc. to ALWO/J1-02

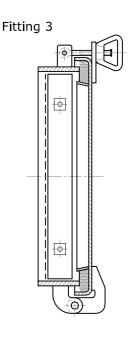
Material (steel or aluminium) should be defined in Order. Louvers are delivered with swing-out nut for fixing of weathertight cover in open position. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.





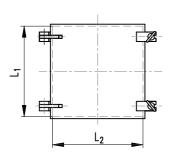




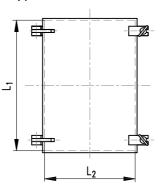


7. ARRANGEMENT OF HINGES AND SWING NUTS

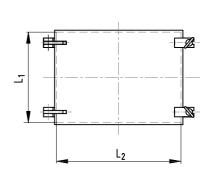
Type A 250x250 to 500x500



Type B 250x200 to 900x500



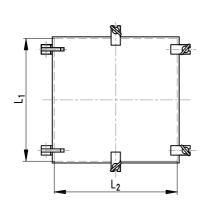
Type C 200x250 to 400x500

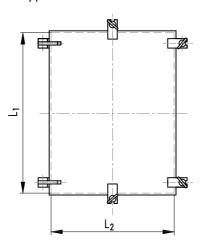


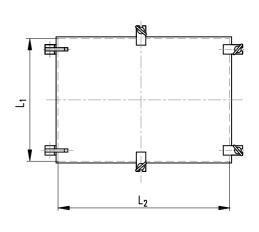
Type A 600x600 to 750x750

Type B 1000x600 to 1200x750

Type C 400x600 to 500x900

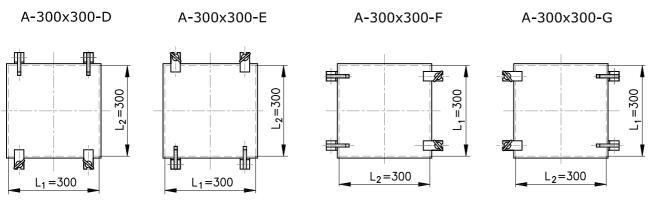




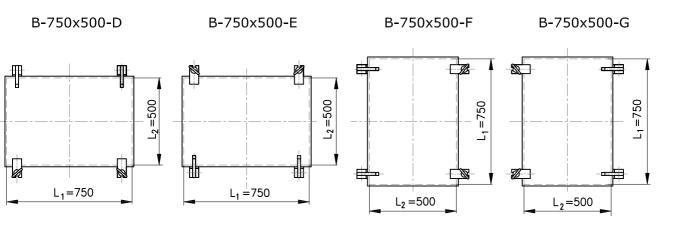


8. EXAMPLES OF MARKING

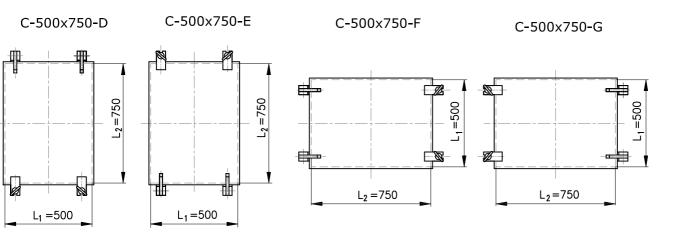
TYPE A - Square louvers



TYPE B - Rectangular louvers Hinges on longer side



TYPE C - Rectangular louvers Hinges on shorter side





9. TABLE OF SIZES AND WEIGHTS

Туре	Size L1 x L2	Execut.	S	No. of	Weight	of steel lo	ouver, kg		t of alum ouver, kg Fitting	inium	Fr	ee face a m² Fitting	rea											
	mm		mm	nuts	1	2	3	1	2	3	1	2	3											
	250x250				15,0	17,0	14,8	6,5	7,1	6,5	0,056	0,044	0,047											
	300x300	D,E,	5		18,2	20,0	17,7	8,0	8,7	7,7	0,081	0,063	0,068											
A	400x400		6	2	25,5	26,2	23,7	11,2	12,3	10,4	0,144	0,112	0,120											
	500×500	F,G			38,7	42,2	35,0	17,2	18,6	15,7	0,225	0175	0,188											
	600x600		7		50,6	55,0	44,4	22,5	24,3	20,0	0,324	0,252	0,270											
	750x750		8	4	65,9	71,4	56,7	29,4	31,6	25,6	0,506	0,394	0,422											
	250x200				13,5	14,7	13,5	5,9	6,4	5,9	0,045	0,035	0,038											
	300×200		5		15,0	16,3	14,8	6,5	7,0	6,4	0,054	0,042	0,045											
	400×200	D,E			18,0	19,4	17,3	7,8	8,4	7,5	0,072	0,056	0,060											
	500×200	_ ,_	6		20,9	22,4	19,7	9,0	9,7	8,6	0,090	0,070	0,075											
	400x300					5		21,8	23,8	20,5	9,5	10,3	9,0	0,108	0,084	0,09								
	500x300			2	25,5	27,6	23,4	11,1	12,0	10,3	0,135	0,105	0,113											
В	500x400		6		29,9	32,7	27,0	13,0	14,2	11,9	0,18	0,14	0,15											
	600x400					38,4	41,5	34,5	17,0	18,3	15,4	0,216	0,168	0,18										
	750x400				45,9	49,3	40,4	20,3	21,7	18,1	0,27	0,21	0,225											
	600×500					7		44,5	48,2	39,5	19,8	21,3	17,7	0,27	0,21	0,225								
	750x500	D,E,													53,2	57,3	46,1	23,6	25,3	20,7	0,34	0,26	0,28	
	900×500	F,G	F,G	8	8	8	8		61,8	66,3	52,8	27,5	29,3	23,8	0,41	0,32	0,34							
	1000×600		8					8	8	8	_					78,8	84,4	66,1	35,1	37,4	29,9	0,54	0,42	0,45
	1000×750										4	92,7	99,6	76,6	41,4	44,2	34,8	0,68	0,53	0,56				
	1200x750				134,2	141,9	114,1	61,1	64,3	52,9	0,81	0,63	0,68											
	200x250				13,3	14,7	13,5	5,8	6,3	5,9	0,045	0,035	0,038											
	200x300		5		14,5	16,2	14,8	6,3	7,0	6,4	0,054	0,042	0,045											
	200x400	F,G			17,0	19,2	17,3	7,4	8,3	7,5	0,072	0,056	0,06											
	200x500		6	2	19,4	22,0	19,7	8,4	9,5	8,6	0,09	0,07	0,075											
	300x400		5	_	21,3	23,7	20,5	9,3	10,3	9,0	0,108	0,084	0,09											
С	300x500	D,E,			24,5	27,4	23,4	10,7	11,9	10,3	0,135	0,105	0,113											
	400×500			6		29,4	32,6	27,0	12,9	14,2	11,9	0,18	0,14	0,15										
	400x600				38,0	41,9	35,1	16,9	18,5	15,7	0,216	0,168	0,18											
	400x750	F,G							44,8	49,5	41,0	19,9	21,9	18,4	0,27	0,21	0,225							
	500x600		7	4	44,6	48,7	40,1	19,8	21,5	18,0	0,27	0,21	0,225											
	500x750									52,5	57,6	46,7	23,4	25,5	21,0	0,34	0,26	0,28						
	500×900		8		60,5	66,5	53,4	27,0	29,5	24,1	0,41	0,32	0,34											



1.DESTINATION

Ventilation louvers without weathertight cover are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply or exhaust units of ventilation systems. Construction is based on standard DIN 83409 with significant extending of size range. Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Louvers may be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

2. TYPES AND EXECUTIONS

SIZES:

BxH - see table

FITTINGS:

- 1 louver with blade frame, without wire gauze
- 2 louver with blade frame and wire gauze of 10 mm mesh
- 3 louver with wire gauze of 10 mm mesh, without blade frame

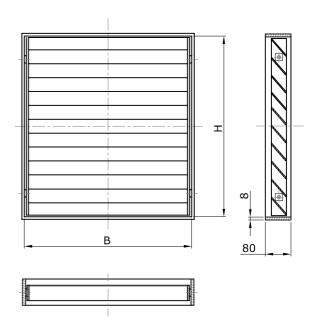
MTERIAL:

St - steel

Al - aluminium

3. MATERIAL

- steel louvers made of carbon steel St3St
- aluminium louvers of alloy PA2



4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

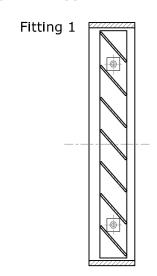
5. MARKING

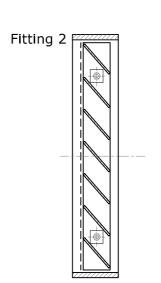
An example of marking for type B louver, size $BxH = 900 \times 500$ with fittings 2, made of steel St:

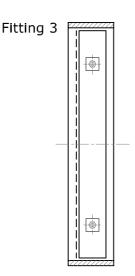
LOUVER 900x500-2-St acc. to ALWO/J2-00

Louvers can be also delivered with non-standard dimensions defined by the Buyer.

6. FITTINGS









ALWO J2-00 Sheet 2/2

6. TABLE OF SIZES AND WEIGHTS

mm 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 0,038 0,038 0,038 0,038 0,038 0,038 0,038 0,044 0,047 300x200 9,0 9,8 8,9 3,9 4,2 3,8 0,054 0,042 0,045 300x300 10,8 12,0 10,6 5,6 5,2 4,6 0,081 0,063 0,068 300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x500 <	Size	Weight (of steel lo	uver, kg		t of alum ouver, kg	inium	Free face area m²		
250x200 8,1 8,8 8,0 5,9 6,4 5,9 0,045 0,035 0,038 250x250 9,0 10,2 9,9 3,9 4,3 3,9 0,056 0,044 0,047 300x200 9,0 9,8 8,9 3,9 4,2 3,8 0,054 0,042 0,045 300x300 10,8 12,0 10,6 5,6 5,2 4,6 0,081 0,063 0,068 300x400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x500 17,6 19,6 16,2 7,7 <td>BxH</td> <td colspan="2">Fitting</td> <td colspan="3"></td> <td colspan="3"></td>	BxH	Fitting								
250x250 9,0 10,2 9,9 3,9 4,3 3,9 0,056 0,044 0,047 300x200 9,0 9,8 8,9 3,9 4,2 3,8 0,054 0,042 0,045 300x300 10,8 12,0 10,6 5,6 5,2 4,6 0,081 0,063 0,068 300x400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x500 12,6 13,4 11,8 5,4 <td>mm</td> <td>1</td> <td>2</td> <td>3</td> <td>1</td> <td>2</td> <td>3</td> <td>1</td> <td>2</td> <td>3</td>	mm	1	2	3	1	2	3	1	2	3
300x200 9,0 9,8 8,9 3,9 4,2 3,8 0,054 0,042 0,045 300x300 10,8 12,0 10,6 5,6 5,2 4,6 0,081 0,063 0,068 300x400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x500 12,6 13,4 11,8 5,4<	250x200	8,1	8,8	8,0	5,9	6,4	5,9	0,045	0,035	0,038
300x300 10,8 12,0 10,6 5,6 5,2 4,6 0,081 0,063 0,068 300x400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1	250x250	9,0	10,2	9,9	3,9	4,3	3,9	0,056	1 '	0,047
300×400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300×500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400×200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400×300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400×500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400×500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400×500 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500×200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500×200 18,1 19,6 16,2 7,8<	300x200	9,0	9,8	8,9	3,9	4,2	3,8	0,054	0,042	0,045
300×400 12,8 14,2 12,3 5,6 6,2 5,4 0,108 0,084 0,09 300×500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400×200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400×300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400×500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400×500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400×500 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500×200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500×200 18,1 19,6 16,2 7,8<	200 200	100	40.0	10.0			4.6	0.004	0.000	
300x500 14,7 16,5 14,1 6,4 7,1 6,2 0,135 0,105 0,113 400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 <t< td=""><td></td><td>·</td><td>•</td><td>· ·</td><td></td><td></td><td>· ·</td><td>· ·</td><td></td><td>· /</td></t<>		·	•	· ·			· ·	· ·		· /
400x200 10,8 11,6 10,4 4,7 5,1 4,5 0,072 0,056 0,060 400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x500 23,2 25,3 21,1 <t< td=""><td></td><td></td><td></td><td></td><td>,</td><td></td><td>l '</td><td> '</td><td></td><td> ' </td></t<>					,		l '	'		'
400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 1	30000	14,7	10,5	14,1	0,4	7,1	0,2	0,133	0,103	0,113
400x300 13,1 14,3 12,3 5,7 6,2 5,4 0,108 0,084 0,09 400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 1	400x200	10,8	11,6	10,4	4,7	5,1	4,5	0,072	0,056	0,060
400x400 15,3 15,7 14,2 6,8 7,4 6,3 0,144 0,112 0,120 400x500 17,6 19,6 16,2 7,7 8,5 7,1 0,18 0,14 0,15 400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x500 26,8 29,2 24,1 <td< td=""><td>400x300</td><td>-</td><td>•</td><td>12,3</td><td>-</td><td>l -</td><td>l '</td><td>l '</td><td>1 .</td><td>, , , , , , , , , , , , , , , , , , ,</td></td<>	400x300	-	•	12,3	-	l -	l '	l '	1 .	, , , , , , , , , , , , , , , , , , ,
400x600 22,8 25,1 21,1 10,1 11,1 9,4 0,216 0,168 0,18 400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0	400x400							0,144		0,120
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400x750 26,9 29,7 24,9 11,9 13,1 11,1 0,27 0,21 0,225 500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x600 30,4 33,0 26,6	400x500	17,6	19,6	16,2	7,7	8,5	7,1	0,18	0,14	0,15
500x200 12,6 13,4 11,8 5,4 5,8 5,2 0,090 0,070 0,075 500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x1000 30,4 33,0 26,6	400x600	22,8	25,1	21,1	10,1	11,1	9,4	0,216	0,168	0,18
500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x1000 47,4 50,7 39,9	400x750	26,9	29,7	24,9	11,9	13,1	11,1	0,27	0,21	0,225
500x300 15,3 16,6 14,1 6,7 7,2 6,2 0,135 0,105 0,113 500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x1000 47,4 50,7 39,9	500 000	10.6	40.4	11.0	- 4	- 0			0.070	
500x400 18,1 19,6 16,2 7,8 8,5 7,3 0,18 0,14 0,15 500x500 23,2 25,3 21,1 10,3 11,2 9,4 0,225 0175 0,188 500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9		-	•				l '	l '	1 .	, , , , , , , , , , , , , , , , , , ,
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500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x750 39,6 42,9 34,1	500X400	10,1	19,6	10,2	7,0	0,5	7,3	0,18	0,14	0,15
500x600 26,8 29,2 24,1 11,9 12,9 8,4 0,27 0,21 0,225 500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x750 39,6 42,9 34,1	500x500	23,2	25,3	21,1	10,3	11,2	9,4	0,225	0175	0,188
500x750 31,5 34,6 28,1 14,0 15,3 12,6 0,34 0,26 0,28 500x900 36,3 39,9 32,0 16,2 17,7 14,6 0,41 0,32 0,34 600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1200 80,6 85,2 68,5 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td> '</td> <td>l '</td> <td></td> <td>0,21</td> <td></td>						'	l '		0,21	
600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 </td <td>500x750</td> <td>31,5</td> <td></td> <td></td> <td>14,0</td> <td></td> <td></td> <td>0,34</td> <td></td> <td></td>	500x750	31,5			14,0			0,34		
600x400 23,1 24,9 20,7 10,2 11,0 23,7 0,216 0,168 0,18 600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 </td <td></td>										
600x500 26,7 28,9 23,7 11,9 12,8 10,6 0,27 0,21 0,225 600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 <td>500x900</td> <td>36,3</td> <td>39,9</td> <td>32,0</td> <td>16,2</td> <td>17,7</td> <td>14,6</td> <td>0,41</td> <td>0,32</td> <td>0,34</td>	500x900	36,3	39,9	32,0	16,2	17,7	14,6	0,41	0,32	0,34
600x600 30,4 33,0 26,6 13,5 14,6 12,1 0,324 0,252 0,270 600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	600x400	23,1	24,9	20,7	10,2	11,0	23,7	0,216	0,168	0,18
600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	600x500	26,7	28,9	23,7	11,9	12,8	10,6	0,27	0,21	0,225
600x1000 47,4 50,7 39,9 21,1 22,5 18,0 0,54 0,42 0,45 750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	600,600	20.4	22.0	26.6	12 5	146	121	0.224	0.252	0.270
750x400 27,6 29,7 24,3 12,2 13,1 10,9 0,27 0,21 0,225 750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34		,		,	-	'	l '	'		· /
750x500 31,9 34,4 29,3 14,2 15,2 12,5 0,34 0,26 0,28 750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34				\ <u>-</u>					1 '	
750x750 39,6 42,9 34,1 17,7 19,0 15,4 0,506 0,394 0,422 750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34		,	,	,	,	,	,	- / - :	,	-,
750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	750x500	31,9	34,4	29,3	14,2	15,2	12,5	0,34	0,26	0,28
750x1000 55,6 59,8 46,0 24,9 26,6 20,9 0,68 0,53 0,56 750x1200 80,6 85,2 68,5 36,7 35,6 31,8 0,81 0,63 0,68 900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	750x750	39,6	42,9	34,1	17,7	19,0	15,4	0,506	0,394	0,422
900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34	750x1000	55,6	59,8	46,0	24,9	26,6	20,9	0,68	0,53	
900x500 37,2 39,9 31,7 16,5 17,6 14,3 0,41 0,32 0,34										
	750x1200	80,6	85,2	68,5	36,7	35,6	31,8	0,81	0,63	0,68
1000x600 47,3 50,7 39,7 21,1 22,5 18,0 0,54 0,42 0,45	900x500	37,2	39,9	31,7	16,5	17,6	14,3	0,41	0,32	0,34
	1000×600	47,3	50,7	39,7	21,1	22,5	18,0	0,54	0,42	0,45
1000x750 55,7 59,9 46,1 24,9 26,6 20,9 0,68 0,53 0,56	1000x750		59,9				20,9			0,56
1200x750 80,5 85,2 68,5 36,7 38,6 31,8 0,81 0,63 0,68	1200x750	80,5	85,2	68,5	36,7	38,6	31,8	0,81	0,63	0,68



MARINE VENTILATION CIRCULAR LOUVERS

1.DESTINATION

Ventilation louvers with weathertight cover are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply or exhaust units of ventilation systems.

2. CONSTRUCTION AND MATERIAL

Frames, blades and covers are made of mild steel St3Sx or aluminium alloy PA2.

Nuts of hinges and closing devices - brass, bolts and shafts - stainless steel.

Packing of covers - rubber profile type PIII 12/8 as per standard PN-78/W-88061.

3 SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250. Aluminium louvers do not require any preservation.

4. TYPES AND EXECUTIONS

Nominal diameters:

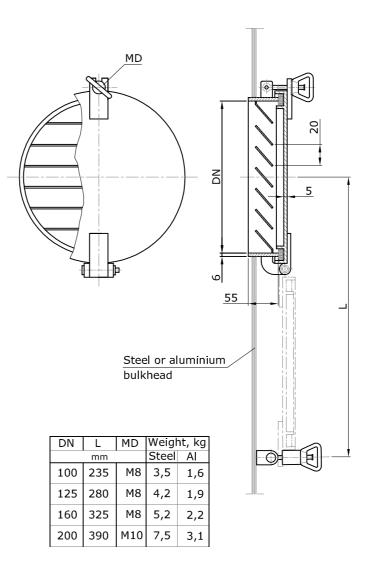
DN=100, 125, 160 and 200 mm.

Material:

- S steel louver
- A aluminium louver

Executions:

- D with downwards opened cover
- G with upwards opened cover
- L with cover opened to the left
- P- with cover opened to the right
- N louver without cover



5. MARKING

An example of marking for circular louver of DN=100, made of steel S and with downwards opened cover D:

CIRCULAR LOUVER 100-SD

Louvers are delivered with swing-out nut for fixing of weathertight cover in open position.

MARINE VENTILATION **LOUVERS**

	<u>.</u>	-			I \\/.	eight (l	(a)	
Marking		nsion				Effect.		
axb		utions	s	g	Туре	sect. area		
l axe	G, D P, L				Without cover		over	(m ²)
200,4250			_	_		G, D	P, L	<u> </u>
200x250	654	554	5	5	6,3	12,1	12,8	0,018
250x200	554	654	5	5	6,3	12,8	12,8	0,018
250x250	654	654	5	5	7,2	14,5	14,5	0,025
250x300	754	654	6	5	8,1	16,2	16,2	0,033
250x350	854	654	6	5	9,0	18,8	17,9	0,041
300x250	654	754	6	5	8,1	16,2	16,2	0,033
300x300	754	754	6	5	9,0	18,1	18,1	0,043
300x350	854	754	6	5	9,9	20,8	19,9	0,053
300x400	954	754	6	5	11,0	23,0	22,1	0,063
300x450	1062	752	6	7	14,5	27,4	27,5	0,072
350×250	654	854	6	5	9,0	18,8	17,9	0,041
350×300	754	854	6	5	9,9	20,8	19,9	0,053
350×350	854	854	6	5	11,0	23,0	22,1	0,065
350×400	954	854	6	6	11,9	25,0	25,3	0,076
350x450	1062	862	6	7	15,8	31,0	30,1	0,088
400×300	754	954	6	5	11,0	23,0	22,1	0,063
400×350	854	954	6	6	11,9	25,0	25,3	0,076
400×400	954	954	6	6	13,1	27,3	27,4	0,09
400×450	1062	962	6	7	17,2	33,8	33,9	0,104
400×500	1162	962	6	7	18,5	36,2	35,3	0,117
450×300	762	1062	6	7	14,5	27,4	27,5	0,072
450x350	862	1062	6	7	15,8	30,0	30,1	0,088
450×400	962	1062	6	7	17,2	33,8	32,9	0,104
450×450	1062	1062	6	7	18,5	36,3	35,4	0,119
450×500	1162	1062	6	7	19,8	38,9	38,0	0,135
500×400	962	1162	6	7	18,5	36,2	35,3	0,117
500×450	1062	1162	6	7	19,8	38,9	38,0	0,135
500×500	1162	1162	6	7	22,5	44,3	43,4	0,152
500×600	1372	1172	7	7	25,3	52,6	51,2	0,187
500×750	1672	1172	8	7	30,3	70,3	68,9	0,24
500x900	1984	1184	8	8	42,5	89,1	87,5	0,295
500×1200	2584	1184	8	8	53,1	112,9	113,2	0,398
500×1400	-	1184	8	8	60,3		128,9	0,486
600x500	1172	1372	6	7	25,6	52,6	51,2	0,187
600×1000	-	1384	8	8	50,5	-	108,7	0,402
600×1500	-	1384	8	8	69,6	-	152,0	0,616
650x1800	-	1484	8	8	84,4	-	186,9	0,813
700×1200	-	1584	8	8	63,5	-	145,7	0,577
750x500	1172	1672	8	7	30,3	68,7	68,7	0,24
800x1500	-	1784	8	8	85,6	-	189,1	0,843
800×1800	-	1784	8	8	99,5	-	220,4	1,018
900x500	1184	1984	8	8	42,5	87,5	87,5	0,293
1000×600	-	2184	8	8	50,5	_	106,8	0,402
1000×1800	-	2184	8	8	112,4	-	239,5	1,293
1200×1800	-	2584	8	8	125,2	-	297,5	1,564

1. DESTINATION

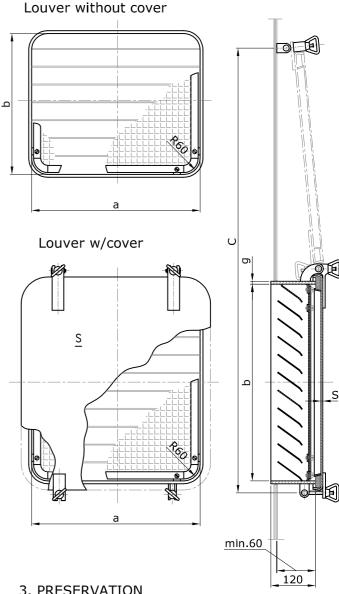
Ventilation louvers with weathertight covers are destined for installation on steal bulkheads of superstructure of seagoing vessels as air aspirating or discharge units of ventilation systems.

2. CONSTRUCTION AND MATERIAL

Frames, blades and covers are made of mild steel St3Sx. Detachable protective 12x12 wire guard is made of steel. Nuts of closing devices and hinges - brass, bolts and shafts - stainless steel.

Packing of covers - rubber profile type R3III30 acc. to standard PN-78/W-88061.

Size of hinges and closing devices - M12 for louver 500x500 and M16 for larger.



3. PRESERVATION

Elements of louvers made of mild steel are coated two times with epoxy primer SWA 7423-026-950 or equivalent. Protective wire guard - galvanised.

4. TYPES AND EXECUTIONS

Types:

- -louver without cover
- -louver with cover

Executions (applies to louvers with covers):

- G-louver with cover with hinges on upper edge (draw.)
- D-louver with cover with hinges on lower edge
- P-louver with cover with hinges on right edge
- L-louver with cover with hinges on left edge

Example of marking:

of louver w/cover 250x200 of G execution: Louver with cover 250x200G acc. to ALWO/J5-00

5. NOTES

Louvers are supplied with one or two swing-out bolts for fastening of cover in open position.

On request louvers may be supplied made of aluminium or with dimensions other than from the table.

Louvers are delivered with unglued cover packing profile.

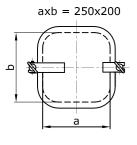


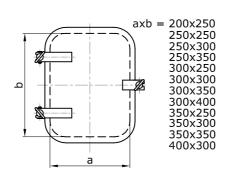
MARINE VENTILATION LOUVERS

ALWO J5-00

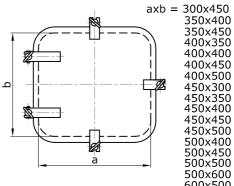
Sheet 2/2

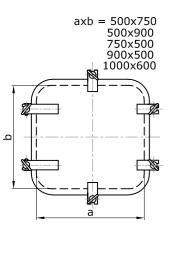
Execution P&L

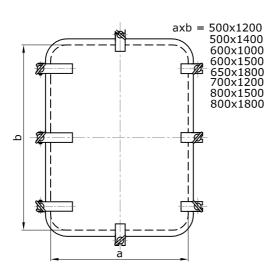


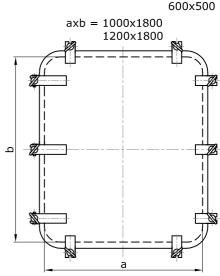


Arrangement of hinges and closing devices

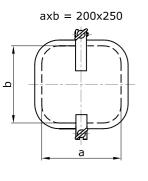


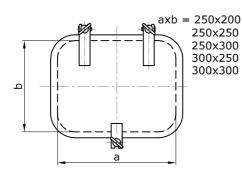


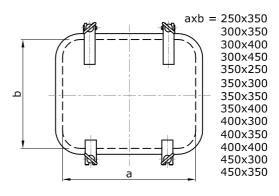


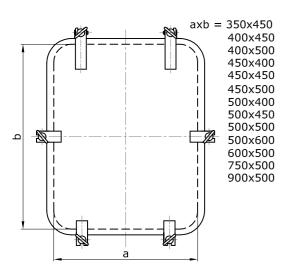


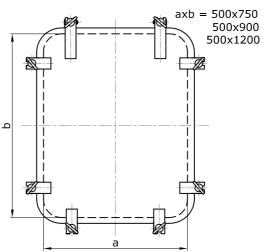
Execution G & D











1.DESTINATION

Marine ventilation louvers with droplets eliminators and weathertight covers are destined for installation on steel or aluminium walls of superstructures on seagoing ships as air supply units of ventilation systems.

Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Frame consists of specially shaped, vertical, high-efficiency droplet separating profiles.

2. TYPES AND EXECUTIONS

TYPES:

A - square louver

B - rectangular louver, hinges on longer side

C - rectangular louver, hinges on shorter side

SIZES:

L1xL2 - see table

Dimension L1 always is the length of side, on which cover hinges are fitted.

EXECUTIONS:

D - upwards opened cover

E - downwards opened cover

F - cover opened to the left

G - cover opened to the right

FITTINGS

4 - louver with blade frame, without wire gauze

5 - louver with blade frame and wire gauze of10 mm mesh

MTERIAL:

St - steel

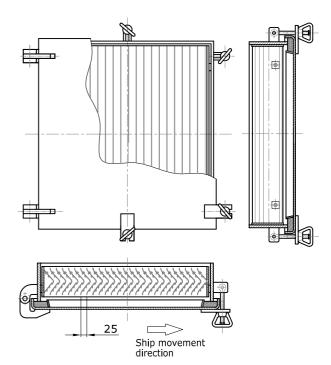
Al - aluminium

3. MATERIAL

 steel louvers made of carbon steel St3St, with brass swing nuts, all bolts and pins of stainless steel.
 Droplet separating profiles - aluminium.

 aluminium louvers of alloy PA2, nuts, bolts and pins as above

Droplet separating profiles - sea water resistant aluminium.



4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

5. MARKING

An example of marking for type B louver, size $L1xL2 = 900 \times 500$, execution F, fittings 4 made of steel St:

DROPLER ELIMINATOR LOUVER B-900x500-F-4-St acc. to ALWO/J6-01

Material (steel or aluminium) should be defined in Order. Louvers are delivered with swing-out nut for fixing of weathertight cover in open position. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

PROFILES ARRANGEMENT

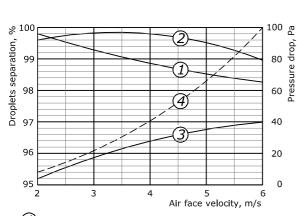
If fitted to the ship side walls, the demister profiles to be arranged as follows:

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.

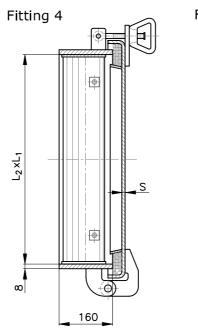


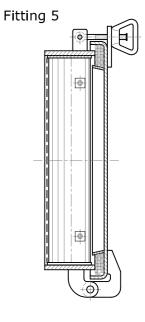
PERFORMANCE CHART



- \bigcirc rain, droplets 100 um, 10 litres/min/m 2
- 2 rain, droplets 100 um, 25 litres/min/m²
- (3) fog, droplets 30 um
- (4) pressure drop, Pa

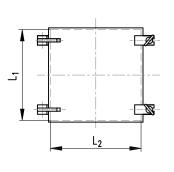
6. FITTINGS



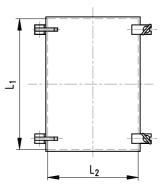


7. ARRANGEMENT OF HINGES AND SWING NUTS

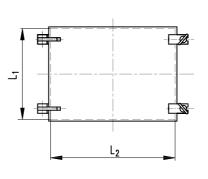
Type A 250x250 to 500x500



Type B 250x200 to 900x500



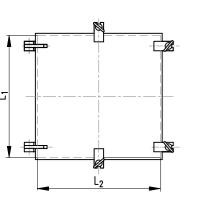
Type C 200x250 to 400x500

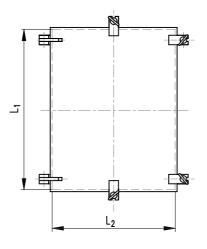


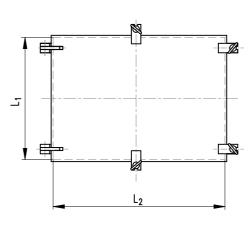
Type A 600x600 to 750x750

Type B 1000x600 to 1200x750

Type C 400x600 to 500x900

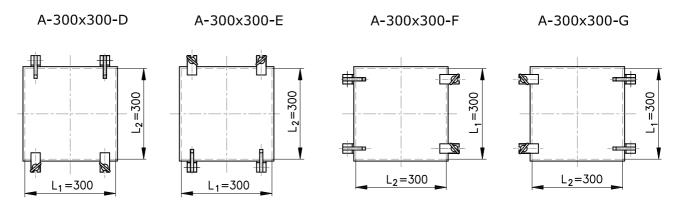




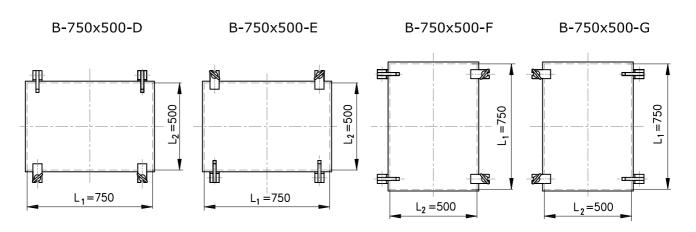


8. EXAMPLES OF MARKING

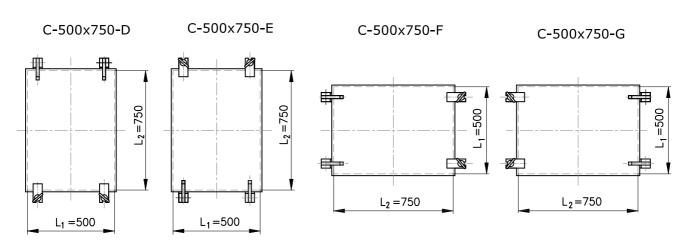
TYPE A - Square louvers



TYPE B - Rectangular louvers Hinges on longer side



TYPE C - Rectangular louvers Hinges on shorter side





ALWO J6-01

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9. TABLE OF SIZES AND WEIGHTS

	Size	F I	S	No. of	_		Weight of alu- minium louver, kg Fitting		Effective area m ² Fitting		
Туре	L1 x L2 mm	Execut.	mm	nuts	Fitt 4	ing 5	Fitt 4	ing 5	Fitt 4	ing 5	
	250×250				21,0	23,8	9,3	10,0	0,026	0,041	
	300x300		5		25,6	28,2	11,4	12,2	0,048	0,038	
	400x400	D,E, F,G		2	37,9	36,9	15,8	17,4	0,085	0,068	
A	500×500		6		51,4	59,4	24,2	26,2	0,132	0,106	
	600x600		7		70,9	70,9	77,2	31,7	0,191	0,153	
	750x750		8	4	92,4	100,2	41,3	44,4	0,298	0,238	
	250x200				18,9	20,7	8,4	9,1	0,026	0,020	
	300x200		5		21,0	22,9	9,2	9,9	0,032	0,026	
	400×200	D,E			25,9	27,3	10,9	11,9	0,042	0,033	
	500×200	, D,L	6		29,4	31,5	12,7	13,7	0,053	0,042	
	400×300	İ	5		30,7	33,5	13,4	14,6	0,064	0,051	
	500x300			2	35,9	38,8	15,7	16,9	0,079	0,063	
В	500x400		6		42,0	45,8	18,3	20,1	0,106	0,086	
	600x400				53,9	58,3	23,9	25,8	0,127	0,106	
	750x400				64,4	69,2	28,6	30,6	0,159	0,127	
	600x500	D,E, F,G	7		62,4	67,5	27,8	30,2	0,159	0,127	
	750x500				74,6	80,4	33,2	35,7	0,198	0,158	
	900x500		F,G		4	86,7	93,0	38,7	41,3	0,238	0,190
	1000x600					110,4	118,4	49,3	52,6	0,318	0,254
	1000x750		8	4	130,2	139,8	58,3	70,2	0,397	0,318	
	1200x750				188,0	198,9	85,7	90,4	0,470	0,376	
	200x250				18,7	20,6	8,2	8,9	0,026	0,020	
	200×300		5		20,5	22,8	8,9	9,9	0,032	0,026	
	200x400	F,G			23,9	27,0	10,5	11,8	0,042	0,033	
	200x500		6	2	27,4	30,9	11,8	13,5	0,053	0,042	
	300x400		5		29,9	33,4	13,2	14,6	0,064	0,051	
С	300×500	D,E,			34,5	38,5	15,0	16,8	0,079	0,063	
	400x500		6		41,3	45,8	18,2	20,1	0,106	0,085	
	400x600				53,4	58,8	23,7	26,1	0,127	0,106	
	400x750	F,G			62,9	69,3	27,9	30,8	0,159	0,127	
	500x600		7	4	62,8	68,4	27,8	30,2	0,159	0,127	
	500x750				73,6	80,9	32,9	35,9	0,198	0,158	
	500x900		8		84,8	93,3	38,0	41,5	0,238	0,119	

ALWO J7-01

Sheet 1/2

1.DESTINATION

Marine ventilation louvers with droplets eliminators are destined for installation on steel or aluminium walls of superstructures of seagoing ships as air supply units of ventilation systems.

Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Frame consists of specially shaped, vertical, high-efficiency droplet separating profiles. Louvers may be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

2. TYPES AND EXECUTIONS

SIZES:

BxH - see table

FITTINGS:

- 4 louver with blade frame, without wire gauze
- 5 louver with blade frame and wire gauze of10 mm mesh

MTERIAL:

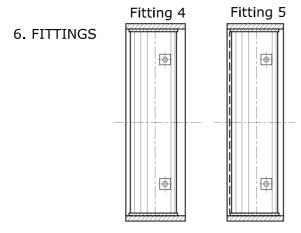
St - steel

Al - aluminium

3. MATERIAL

- steel louvers made of carbon steel St3St, with brass swing nuts, all bolts and pins of stainless steel.
 Droplet separating profiles - aluminium
- aluminium louvers of alloy PA2, nuts, bolts and pins as above

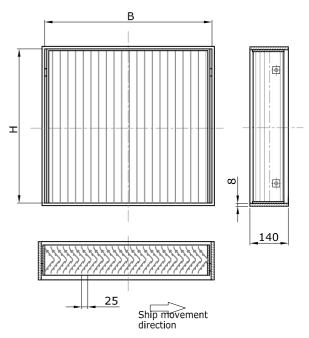
Droplet separating profiles - aluminium.



4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.



5. MARKING

An example of marking for type B louver, size BxH= 900 x 500 with fittings 5, made of steel St:

LOUVER 900x500-5-St acc. to ALWO/J7-01

Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

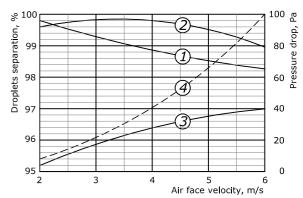
PROFILES ARRANGEMENT

If fitted to the ship side walls, the demister profiles to be arranged as follows:

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.

PERFORMANCE CHART



- 1 rain, droplets 100 um, 10 litres/min/m²
- (2) rain, droplets 100 um, 25 litres/min/m²
- (3) fog, droplets 30 um
- (4) pressure drop, Pa

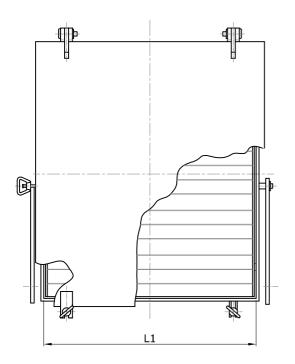


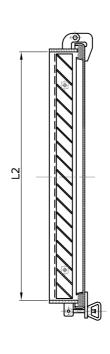
6. TABLE OF SIZES AND WEIGHTS

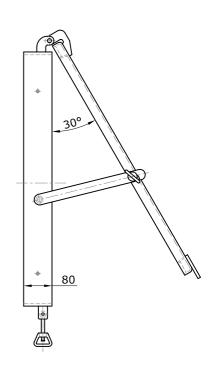
	Weight o	of steel	Weight of	aluminium	Effectiv	e area	
Size	louve			ver, kg	m ²		
BxH	Fitti		Fitt		Fitt		
mm	4	5	4	5	4	5	
250x200	12,3	13,2	8,9	9,7	0,026	0,020	
250x250	13,5	15,4	5,9	6,6	0,033	0,026	
300x200	13,5	14,7	5,9	6,5	0,032	0,025	
300x300	16,2	18,2	8,5	7,9	0,048	0,038	
300x400	23,2	21,4	8,5	9,4	0,064	0,051	
300x500	22,2	24,8	9,7	10,7	0,080	0,064	
400x200	16,4	17,5	7,1	7,9	0,042	0,033	
400x300	19,7	21,6	8,6	9,4	0,064	0,051	
400x400	21,1	23,7	10,3	11,2	0,085	0,068	
400×500	26,4	29,6	11,6	12,7	0,106	0,084	
400×600	34,2	37,8	15,3	16,7	0,127	0,100	
400x750	40,4	44,7	17,9	20,0	0,159	0,127	
500x200	19,0	20,2	8,2	8,8	0,053	0,042	
500x300	22,9	25,1	10,2	10,9	0,079	0,063	
500x400	27,2	29,6	11,8	12,7	0,106	0,086	
500×500	34,8	37,9	15,5	16,8	0,132	0106	
500x600	40,4	43,9	17,9	19,5	0,159	0,127	
500x750	47,3	52,1	21,1	23,1	0,198	0,158	
500x900	54,5	60,1	24,5	26,8	0,238	0,190	
600x400	34,6	37,5	15,4	16,5	0,127	0,106	
600×500	40,1	43,5	18,0	19,3	0,159	0,127	
600x600	45,5	49,7	20,4	22,0	0,191	0,254	
600×1000	71,1	76,2	31,7	33,9	0,318	0,42	
750x400	41,5	44,7	18,4	19,9	0,159	0,127	
750×500	47,6	51,7	21,5	22,9	0,198	0,159	
750x750	59,6	64,4	26,4	28,4	0,298	0,238	
750×1000	83,1	74,8	37,5	40,0	0,230	0,318	
70011200		,-	,-			-,	
750x1200	120,9	127,9	55,2	53,3	0,477	0,382	
900×500	55,8	60,1	27,8	26,4	0,238	0,191	
1000x600	71,0	76,2	32,0	33,8	0,317	0,254	
1000x750	83,6	90.1	37,5	40.1	0,398	0 210	
1000x750 1200x750	120,7	90,1 129,9	55,2	40,1 58,1	0,398	0,318	
12000/30	120,7	123,3	33,2	30,1	0,4/0	0,5/0	



VENTILATION LOUVERS WITH TILTABLE COVERS







1.DESTINATION

Ventilation louvers with tiltable weathertight covers are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply or exhaust units of ventilation systems. Construction is based on standard DIN 83409 with significant extending of size range. Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Arrangement of covers provides an additional protection against rain and sea water splashes as wall as savings of space required for fitting of cover in open position.

2. SIZES AND EXECUTIONS

Construction and dimensions of louvers wiht tiltable covers - see catalogue card ALWO/J1-02.

SIZES:

L1xL2

FITTINGS:

- 1 louver with blade frame, without wire gauze
- 2 louver with blade frame and wire gauze of 10 mm mesh
- 3 louver with wire gauze of 10 mm mesh, without blade frame

4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

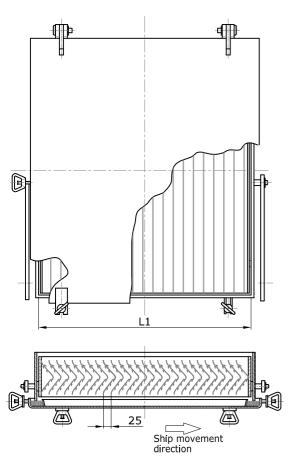
5. MARKING

An example of marking for louver with tiltable cover, size $L1xL2 = 900 \times 500$, fittings 2, made of steel St:

LOUVER 900x500-2-St acc. to ALWO/J8-00

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

DROPLET ELIMINATOR LOUVERS WITH TILTABLE COVERS





Droplet eliminator louvers with tiltable weathertight covers are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply units of ventilation systems.

Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Arrangement of covers provides an additional protection against rain and sea water splashes as wall as savings of space required for fitting of cover in open position.

2. SIZES AND EXECUTIONS

Performance, construction and dimensions of droplet eliminator louvers with tiltable covers - see catalogue card ALWO/J6-01.

SIZES: L1xL2

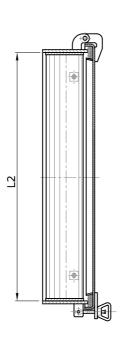
FITTINGS:

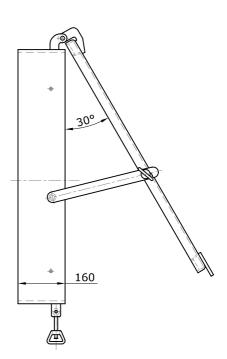
- ${\bf 4}$ louver with blade frame, without wire gauze
- 5 louver with blade frame and wire gauze of10 mm mesh

MATERIAL:

St - steel

Al - aluminium





4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

5. MARKING

An example of marking for louver with tiltable cover, size $L1xL2 = 900 \times 500$, fittings 4, made of steel St:

LOUVER 900x500-4-St acc. to ALWO/J9-01

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

PROFILES ARRANGEMENT

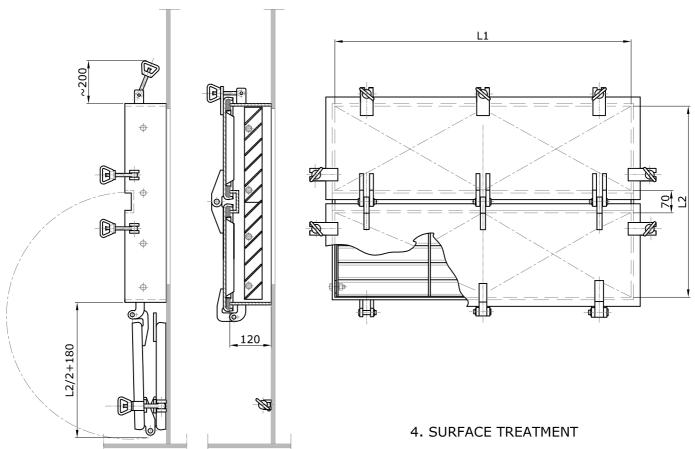
If fitted to the ship side walls, the demister profiles to be arranged as follows:

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.



VENTILATION LOUVERS WITH FOLDED COVERS



1.DESTINATION

Ventilation louvers with folded weathertight covers are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply or exhaust units of ventilation systems. Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Arrangement of covers provides savings of space required for fitting of cover in open position.

2. SIZES AND EXECUTIONS

Construction and dimensions of louvers with tiltable covers - see catalogue card ALWO/J1-02. SIZES:

L1xL2

FITTINGS:

- 1 louver with blade frame, without wire gauze
- 2 louver with blade frame and wire gauze of 10 mm mesh
- 3 louver with wire gauze of 10 mm mesh, without blade frame

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

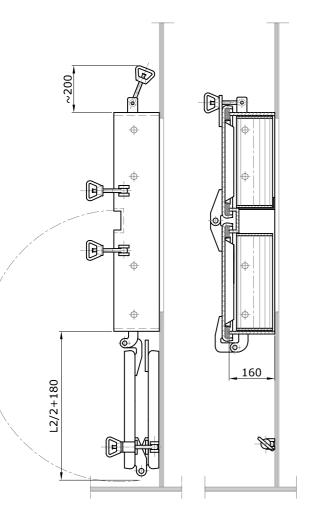
5. MARKING

An example of marking for louver with folded cover, size $L1xL2 = 900 \times 500$, fittings 2, made of steel St:

LOUVER 900x500-2-St acc. to ALWO/J10-00

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.







Droplet eliminator louvers with folded weathertight covers are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply units of ventilation systems.

Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance.

Arrangement of covers provides savings of space required for fitting of cover in open position.

2. SIZES AND EXECUTIONS

Performance, construction and dimensions of droplet eliminator louvers with tiltable covers - see catalogue card ALWO/J6-01.

SIZES:

L1xL2

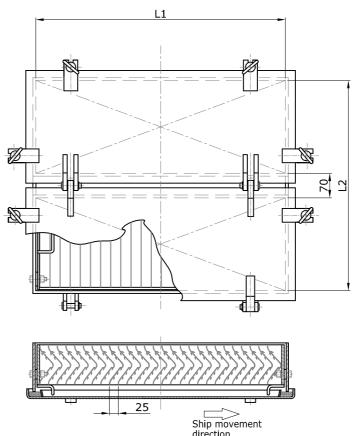
FITTINGS:

- 4 louver with blade frame, without wire gauze
- 5 louver with blade frame and wire gauze of 10 mm mesh

MATERIAL:

St - steel

Al - aluminium



4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

MARKING

An example of marking for louver with tiltable cover, size $L1xL2 = 900 \times 500$, fittings 4, made of steel St:

LOUVER 900x500-4-St acc. to ALWO/J11-01

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

PROFILES ARRANGEMENT

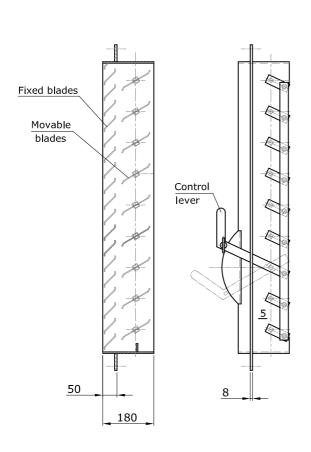
If fitted to the ship side walls, the demister profiles to be arranged as follows:

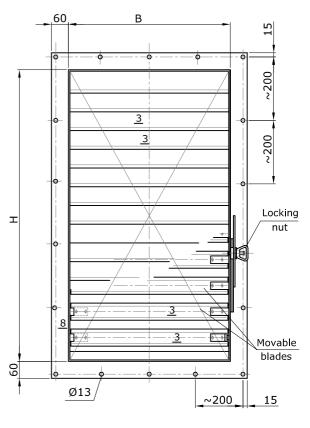
- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.



VENTILATION LOUVERS WITH MOVABLE BLADES





В	Н
250 -1500 (each 50 mm)	250 -2550 (each 100 mm)

1.DESTINATION

Marine ventilation louvers with movable blades are destined for installation in ventilation systems of seagoing ships and offshore objects.

Louvers may be used as fire closures of main external ventilation openings, however the requirements of the flag administration are to be observed.

2.CONSTRUCTION

Louvers consist of flanged, drilled frame and a set of fixed blades as well as a set of movable blades operated manually with lever.

3. MATERIAL

- frame, blades and levers mild steel
- shafts of blades stainless steel

4. SIZES AND EXECUTIONS

SIZES:

Dimensions BxH as per table above.

5. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

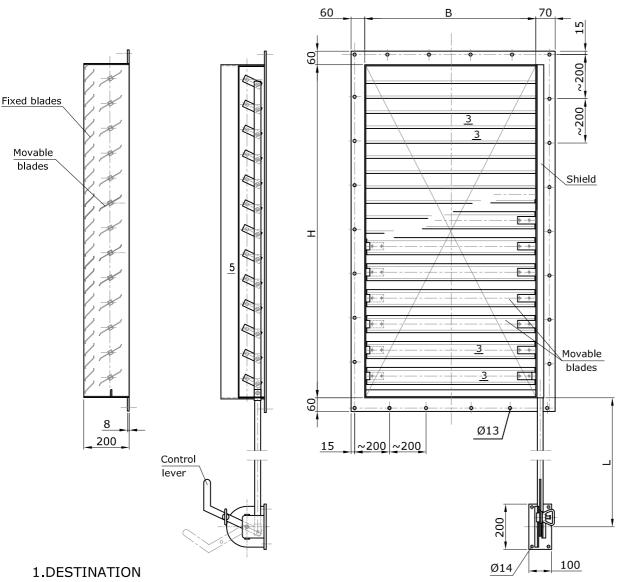
6. MARKING

of ventilation louvre with movable blades of dimension B=1000 and H=1550 mm:

LOUVER 1000x1550 acc. to ALWO/J12-00







Remotely controlled marine ventilation louvers with movable blades are destined for installation in ventilation systems of seagoing ships and offshore objects.

Louvers may be used as fire closures of main external ventilation openings, however the requirements of the flag administration are to be observed.

2.CONSTRUCTION

Louvers consist of flanged, drilled frame and a set of fixed blades as well as a set of movable blades operated manually with lever.

3. MATERIAL

- frame, blades and levers mild steel
- shafts of blades stainless steel

4. SIZES AND EXECUTIONS

SIZES:

Dimensions BxH as per table above. Dimensions L (2000 mm maximum) to be specified by the Customer.

В	Н
250 -1500 (each 50 mm)	250 -2050 (each 100 mm)

4. SIZES AND EXECUTIONS

SIZES

Dimensions BxH as per table above.

4. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

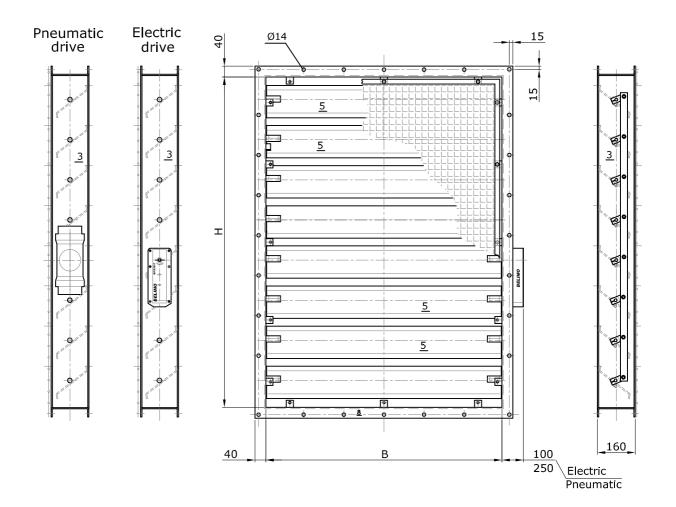
5. MARKING

of remotely controlled ventilation louvre with movable blades of dimensions B=1000, H=1550 and L=1500 mm:

LOUVER 1000x1550-1500 acc. to ALWO/J13-00



MARINE VENTILATION LOUVRE DAMPERS LDF



1.DESTINATION

Marine ventilation louvre dampers LDF are destined for installation in ventilation systems of seagoing ships and offshore objects.

Dampers may be used as functional isolating dampers (light execution) or as fire closure of main external ventilation openings as per SOLAS (heavy execution).

1.CONSTRUCTION

Marine ventilation louvre dampers LDF consist of mild steel frame and rotary blades actuated by electric or pneumatic actuator (manual control by means of lever available on request).

Voltage or working pressure of control air to be specified at Order. Louvers are provided with stainless steel wire 13x13 mm.

3. SIZES AND EXECUTIONS

SIZES:

Dimensions BxH to be defined by the Customer.

EXECUTIONS:

L - light, with frame 3 mm and blades 5 mm thick. H-heavy, with frame and blades 8 mm thick.

DRIVE:

E - Electric

P - Pneumatic

4. SURFACE TREATMENT

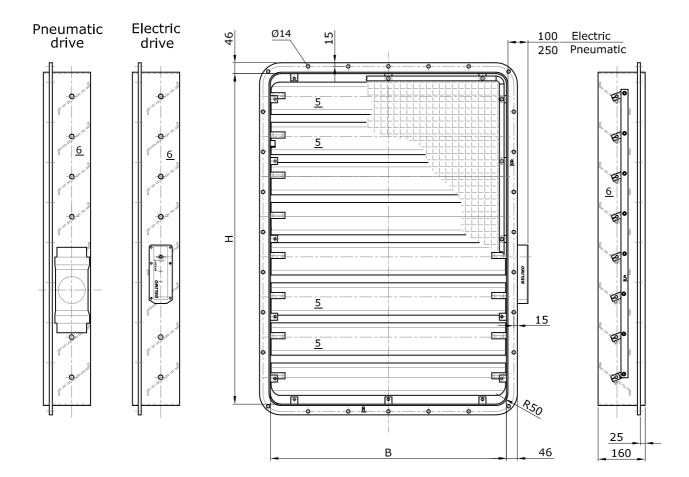
Hot-dip galvanised. Preservation with set of marine paints available on request.

5. MARKING

of marine louvre damper LDF of dimensions B=1000 mm, H=2000 mm in L light execution and E electric drive:

LOUVRE DAMPER LDF-1000x2000-L-E

MARINE VENTILATION LOUVRE DAMPERS LDG



1.DESTINATION

Marine ventilation louvre dampers LDG are destined for installation in ventilation systems of seagoing ships and offshore objects.

Dampers may be used as functional isolating dampers (light execution) or as fire closure of main external ventilation openings as per SOLAS (heavy execution).

1.CONSTRUCTION

Marine ventilation louvre dampers LDF consist of mild steel frame and rotary blades actuated by electric or pneumatic actuator (manual control by means of lever available on request).

Voltage or working pressure of control air to be specified at Order. Louvers are provided with stainless steel wire 13x13 mm.

3. SIZES AND EXECUTIONS

SIZES:

Dimensions BxH to be defined by the Customer.

EXECUTIONS:

- L light, with frame 3 mm and blades 5 mm thick.
- H heavy, with frame and blades 8 mm thick. DRIVE:
- E Electric
- P Pneumatic

4. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

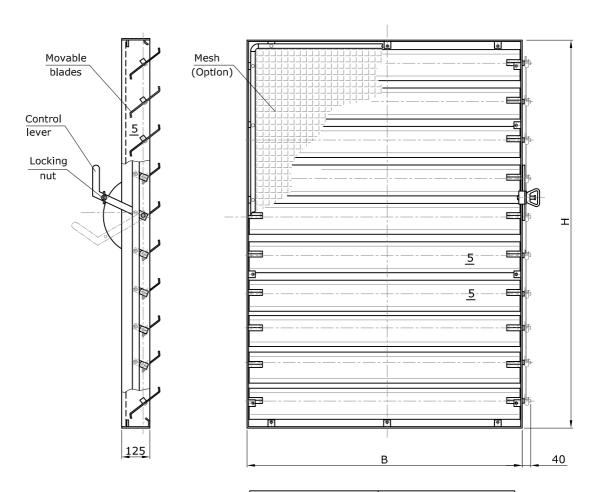
5. MARKING

of marine louvre damper LDG of dimensions B=1000 mm, H=2000 mm in L light execution and E electric drive:

LOUVRE DAMPER LDG-1000x2000-L-E



MARINE VENTILATION ADJUSTING DAMPERS LDA



1.DESTINATION

Marine ventilation adjusting dampers LDA are destined for installation in ventilation systems of seagoing ships and offshore objects.

Dampers may be used as functional flaps enabling adjustment of direction of air blown to Engine Rooms and similar spaces or full closing of opening.

2.CONSTRUCTION

Marine ventilation adjusting dampers LDA consist of mild steel frame and rotary blades manually controlled by lever. A locking nut enables the fixing of blades within the range from 0 to 90 deg.

Optionally damper may be equipped with wire mesh 13x13 mm (to be specified at the Order).

В	н
250 -1500 (each 50 mm)	250 -2050 (each 100 mm)

3. SIZES AND EXECUTIONS

SIZES:

Dimensions BxH as per table above.

4. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

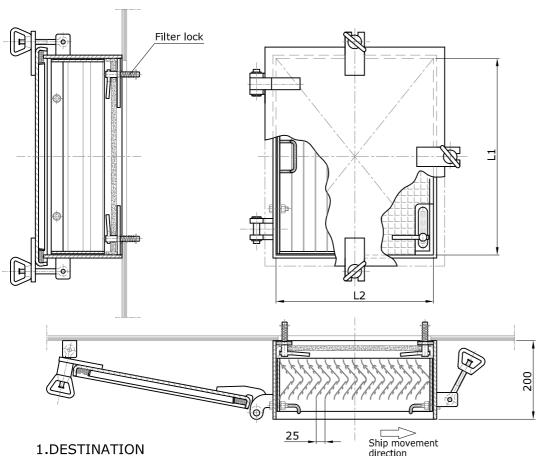
5. MARKING

of marine adjusting damper LDAof dimensions B=800 mm, H=1550 mm:

ADJUSTING DAMPER LDA-800x1550



VENTILATION LOUVERS WITH AIR FILTERS AC



Droplet eliminator louvers with air filters AC are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply units of ventilation systems. Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame, that makes easy installation as well as access for maintenance

After the blades an EU3 class air filter is fitted. Material of filter - synthetic fabric.

Initial pressure drop against the filter at air face velocity 3 m/s is 70 Pa (clean filter), recommended final pressure drop 140 Pa.

2. SIZES AND EXECUTIONS

Performance, construction and dimensions of droplet eliminator louvers with tiltable covers - see catalogue card ALWO/J6-01.

SIZES: **EXECUTIONS:**

D - upwards opened cover L1xL2

E - downwards opened cover

F - cover opened to the left

G - cover opened to thr right

MATERIAL:

St - steel

Al - aluminium (

4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

5. MARKING

An example of marking for ventilation louver with AC filter of size $L1xL2 = 900 \times 500$, execution F, made of steel St:

LOUVER 900x500-AC-F-St acc. to ALWO/J17-01

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

PROFILES ARRANGEMENT

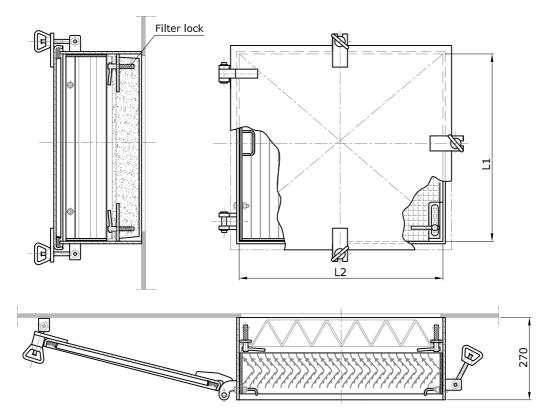
If fitted to the ship side walls, the demister profiles to be arranged as follows:

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.



VENTILATION LOUVERS WITH AIR FILTERS AF



1.DESTINATION

Droplet eliminator louvers with air filters AF are destined for installation on steel or aluminium walls of superstructure on seagoing ships as air supply units of ventilation systems.

Construction is based on standard DIN 83409 with significant extending of size range.

Louvers are provided with detachable blade frame,

that makes easy installation as well as access for maintenance.

After the blades an EU3 class air filter is fitted. Material of filter - synthetic fabric.

Initial pressure drop against the filter at air face velocity 6 m/s is 140Pa (clean filter), recommended final pressure drop 210Pa.

2. SIZES AND EXECUTIONS

Performance, construction and dimensions of droplet eliminator louvers with tiltable covers - see catalogue card ALWO/J6-01.

SIZES: EXECUTIONS:

L1xL2 D - upwards opened cover

E - downwards opened cover

F - cover opened to the left

G - cover opened to thr right

MATERIAL:

St - steel Al - aluminium

4. SURFACE TREATMENT

Steel louvers frame and cover painted with marine epoxy paint SWA 7423-013-250, blade frame hot-dip galvanized.

Aluminium louvers do not require any preservation.

5. MARKING

An example of marking for ventilation louver with AF filter of size $L1xL2 = 900 \times 500$, execution F, made of steel St:

LOUVER 900x500-AF-F-St acc. to ALWO/J18-01

Material (steel or aluminium) should be defined in Order. Louvers can be also delivered with non-standard dimensionds defined by the Buyer.

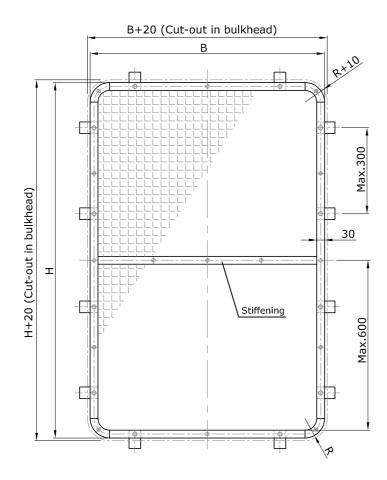
PROFILES ARRANGEMENT

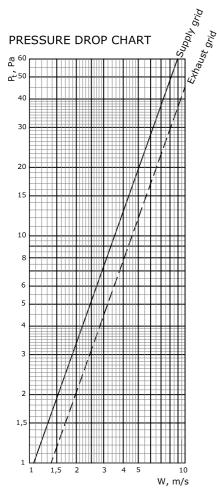
If fitted to the ship side walls, the demister profiles to be arranged as follows:

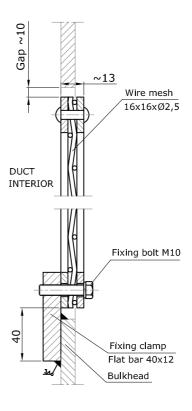
- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirrored view)

To be specified at order, if applicable.









1.DESTINATION

Ventilation grids KW are destined for direct fitting on structural bulkheads or ducts of seagoing ships, e.g. as supply or exhaust grids of ventilation systems of Ro-Ro cargo spaces, engine rooms or technical spaces. Features are robust construction and easy disassembly. KW grids consist of frame with integrated wire mesh and fixing clamps for welding to the ship's structure.

Recommended air velocity against the grid is 3-7 m/s.

Grids are supplied with fixing bolts M10 and spring washers.

Depending on size grids are equipped with horizontal and/or vertical stiffenings - detailed arrangement available on request.

2. SIZES

Dimensions B, H and R of grid to be specified by the Customer.

Recommended radius of grid, R, is 50-100 mm, depending on grid's size.

3. SURFACE TREATMENT

Frame and wire mesh - hot-dip galvanised.

Fixing clamps - shop primed. Bolts and washers - galvanised.

Wire mesh of stainless steel available on request.

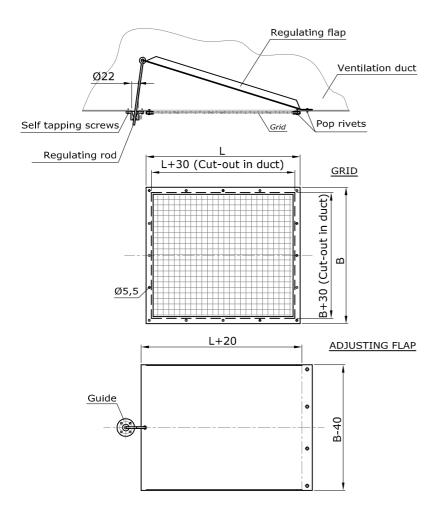
4. MARKING

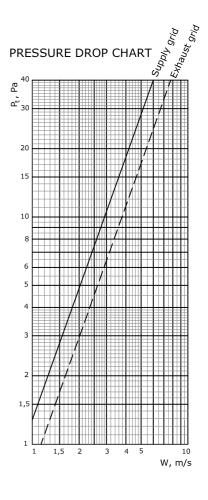
An example of marking for ventilation grid KW of breadth B=600, height H=900 and radius P=75.

VENTILATION GRID KW-600x900/75 acc. to ALWO/J19-00









1. DESTINATION

Ventilation grids VGA are destined for fitting to rectangular ducts of ventilation systems serving machinery and technical spaces onseagoing ships and offshore objects.

Can be used as air supply or exhaust units.

2. CONSTRUCTION

Ventilation grids VGA consist of framed wire mesh for fitting to the duct and loose supplied regulating flap with adjusting rod and rod guide.

Material - galvanised steel sheet.

Regulating flap after the airflow adjustment to be fixed at requested position, than adjusting rod excess to be cut-off.

Recommended air velocity against the grid related to the grid face area is $2-5\ m/s$.

3. SIZES

Dimensions B and H of grid to be specified by the Customer.

4. SURFACE TREATMENT

Frame and wire mesh - hot-dip galvanised. Rod guide - steel, painted.

Fixing screws and rivets - not included.

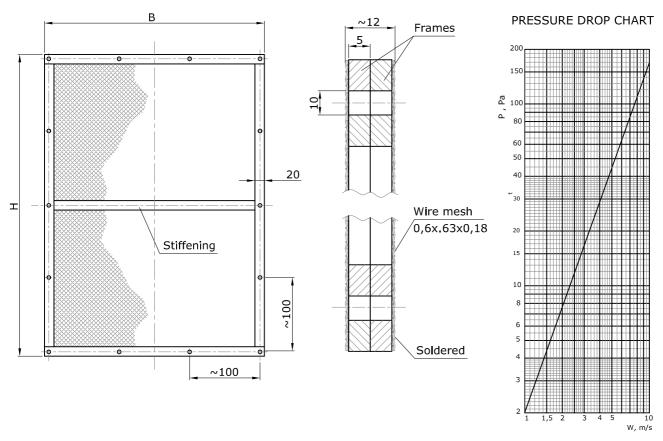
Wire mesh of stainless steel available on request.

5. MARKING

An example of marking for ventilation grid VGA of breadth B=400 and lenght L=600:

VENTILATION GRID VGA-400x600 acc. to ALWO/J20-00





1.DESTINATION

cleaning of grid's interior.

Flameproof meshes FM type are destined for installation at ventilation intakes / outlets where protection against ingress of flames or sparks is required, eg. paint or chemicals storeroome, acetylene lockers, etc.

Consists two detachable halves in order to enable

FG grid consists of two frames fabricated of mild steel, each with soldered flameproof mesh made of M80 sea water resistant brass.

Free net spacing between wires is 0,63 mm; effective area of mesh - 60%.

Depending on size meshes are equipped with horizontal and/or vertical stiffeners.

2. SIZES

Dimensions B and H of grid to be specified by the Customer.

3. SURFACE TREATMENT

Frame and stiffenings - painted with a set of marine paints. Wire mesh - untreated.

4. MARKING

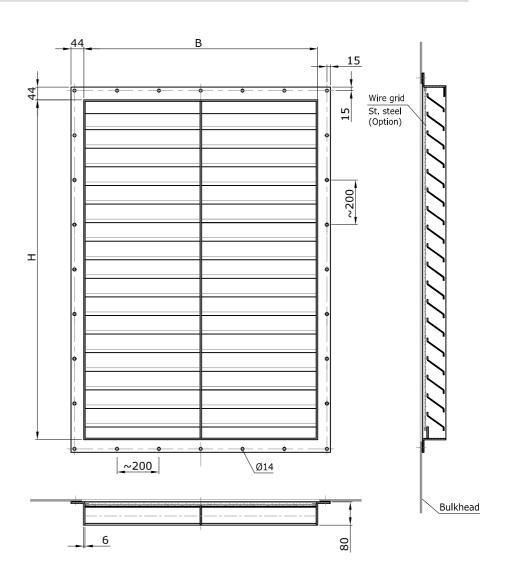
An example of marking for flameproof mesh FM of breadth B=500, height H=400:

FLAMEPROOF MESH FM-500x400 acc. to ALWO/J20-00

Upon request the FM meshes can be supplied of the different shapes, eg. circular, wut round corners, etc. Details to be provided by the Customer.



VENTILATION LOUVERS WITH FIXED BLADES VLA



1. DESTINATION

Marine ventilation louvers with fixed blades VLA type are destined for installation in ventilation systems of seagoing ships and offshore objects. Louvers may be fitted where weathertight closing devices (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame and a set of fixed blades.

3. MATERIAL

- frame, blades - carbon mild steel

4. SIZES AND EXECUTIONS

SIZES

Dimensions B and H to be specified by the Customer.

5. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

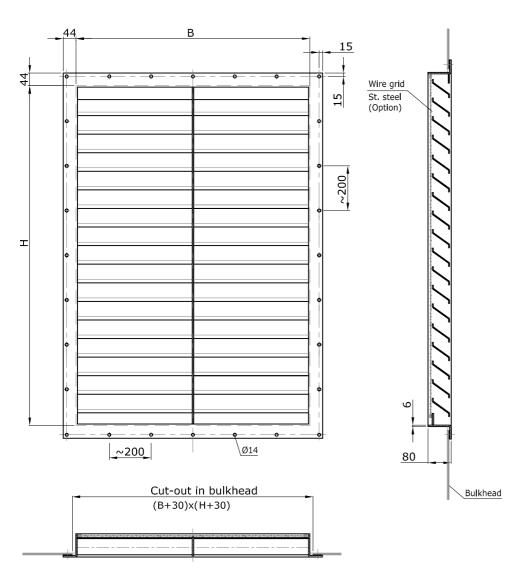
6. MARKING

of VLA type ventilation louver with fixed blades of dimensions B=1000, H=1800:

LOUVER VLA-1000x1800 acc. to ALWO/J22-00



VENTILATION LOUVERS WITH FIXED BLADES VLB



1. DESTINATION

Marine ventilation louvers with fixed blades VLB type are destined for installation in ventilation systems of seagoing ships and offshore objects. Louvers may be fitted where weathertight closing devices (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame and a set of fixed blades.

3. MATERIAL

- frame, blades - carbon mild steel

4. SIZES AND EXECUTIONS

SIZES:

Dimensions $\ensuremath{\mathsf{B}}$ and $\ensuremath{\mathsf{H}}$ to be specified by the Customer.

5. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

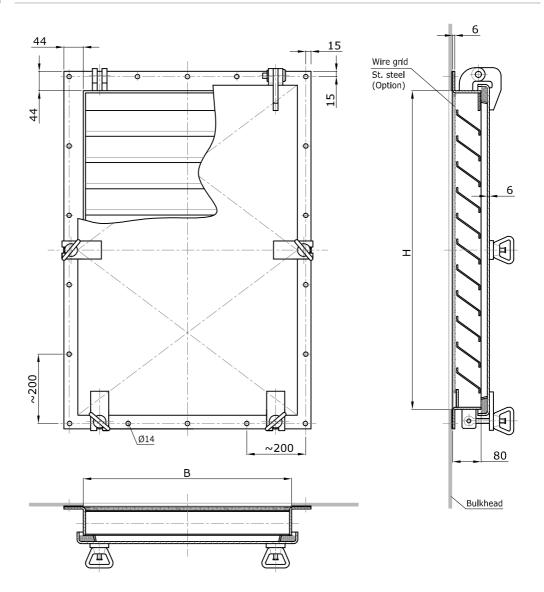
6. MARKING

of VLB type ventilation louver with fixed blades of dimensions B=1000, H=1800:

LOUVER VLB-1000x1800 acc. to ALWO/J23-00



VENTILATION LOUVERS WITH HATCH VLH



1. DESTINATION

Marine ventilation louvers with fixed blades VLH type are destined for installation in ventilation systems of seagoing ships and offshore objects. Louvers are provided with weathertight cover (hatch).

2. CONSTRUCTION

Louvers consist of flanged, drilled frame, a set of fixed blades and weathertight cover.

3. MATERIAL

- frame, blades, cover carbon mild steel
- shafts stainless steel
- swing-out nuts brass
- cover gasket rubber

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer. COVER HINGES POSITION:

- top
- bottom
- right
- left

5. SURFACE TREATMENT

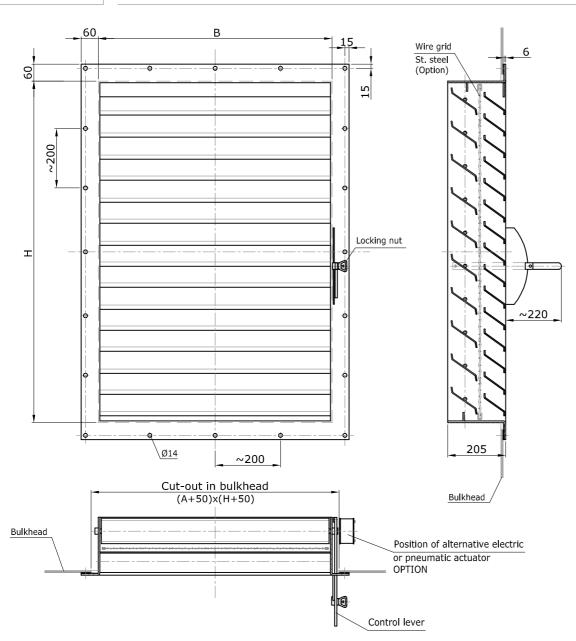
Hot-dip galvanised. Preservation with set of marine paints available on request.

6. MARKING

of VLH type ventilation louver with fixed blades, hinges position "top" and of dimensions B=1000, H=1800:

LOUVER VLH-1000x1800-TOP acc. to ALWO/J24-00

VENTILATION LOUVERS WITH DAMPER VLD



1. DESTINATION

Marine ventilation louvers with movable blades VLD type are destined for installation in ventilation systems of seagoing ships and offshore objects.

Louvers may be used as fire closures of main external ventilation openings, however the specific requirements of the flag administration are to be observed.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame, a set of fixed blades and a set of movable blades (damper) operated manually with lever.

3. MATERIAL

- frame, blades carbon mild steel
- shafts stainless steel
- bolts, nuts galvanised steel

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer.

5. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

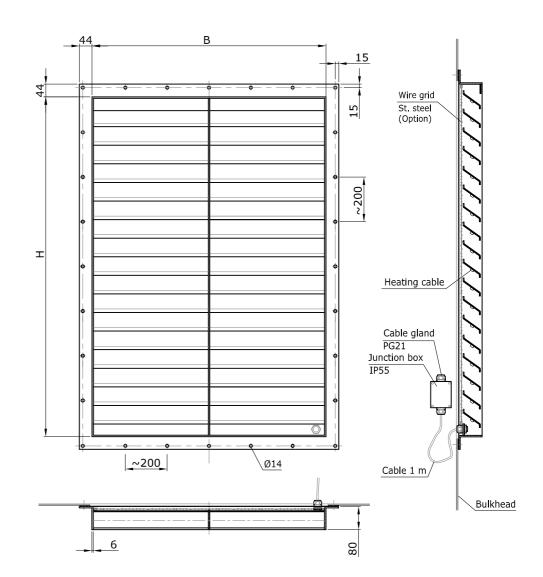
6. MARKING

of VLD type ventilation louver with movable blades of dimensions B=1000, H=1800:

LOUVER VLD-1000x1800

acc. to ALWO/25-00

VENTILATION LOUVERS ELECTRICALLY HEATED VLAE



1. DESTINATION

Marine ventilation louvers with fixed blades VLAE type are destined for installation in ventilation systems of seagoing ships and offshore objects. Prevents the ice cristals formation on blades. Louvers may be fitted where weathertight closing devices (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame and a set of fixed blades.

Blades include self-regulating heating cable.

3. MATERIAL

- frame, blades - carbon mild steel

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer.

5. PERFORMANCE

Heating capacity:700 W/m2 of separator face area at outdoor temp. -18°C.

Other heating capacities available on request.

6. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

7. MARKING

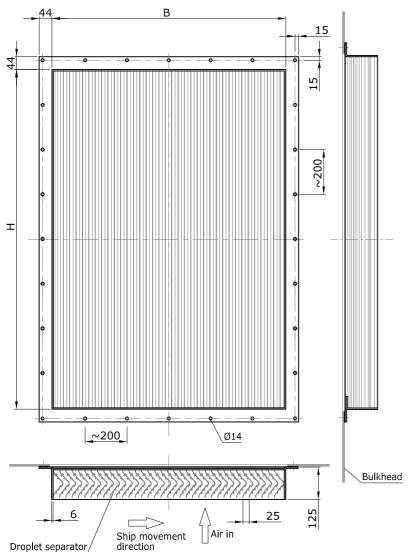
of VLAE type ventilation louver with fixed blades of dimensions B=1000, H=1800:

LOUVER VLAE-1000x1800 acc. to ALWO/J26-00

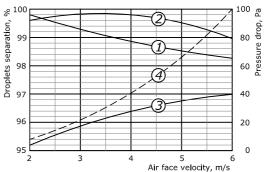
8. NOTE

VLB, VLH and VLD louvers are also available in electrically heated version of performance referred to VLAE louvers. Than shall be named VLBE, VLHE and VLDE, respectively.

MIST ELIMINATOR LOUVERS DSA



PERFORMANCE CHART



- \widehat{I} rain, droplets 100 um, 10 litres/min/m 2
- 2 rain, droplets 100 um, 25 litres/min/m 2
- 🗿 fog, droplets 30 um
- 🕢 pressure drop across demister, Pa

1. DESTINATION

Marine mist eliminator louvers DSA are destined for installation on steel or aluminium walls of superstructure of seagoing ships and offshore objects as air intakes of ventilation systems.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame incorporating vertical, high efficiency mist separating profiles, specially shaped.

Louvers can be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

3. MATERIAL

- frame carbon mild steel
- mist eliminator profiles sea water resistant aluminium

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead

5. SURFACE TREATMENT

Frame hot-dip galvanised. Preservation with set of marine paints available on request.

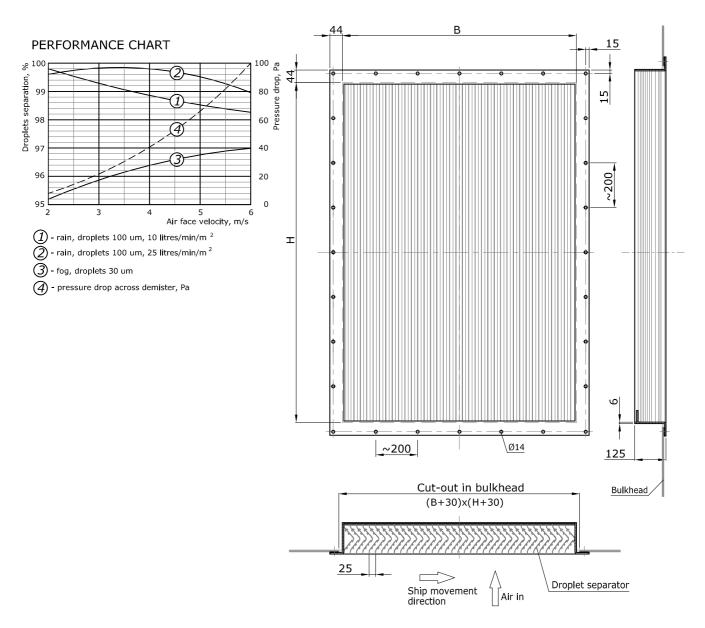
6. MARKING

of DSA type demister louver of dimensions B=1200 and H=1800 and for installation on star board bulkhead S:

DEMISTER LOUVER DSA-1000x1800-S acc. to ALWO/J27-00



MIST ELIMINATOR LOUVERS DSB



1. DESTINATION

Marine mist eliminator louvers DSB are destined for installation on steel or aluminium walls of superstructure of seagoing ships and offshore objects as air intakes of ventilation systems.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame incorporating vertical, high efficiency mist separating profiles, specially shaped.

Louvers can be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

3. MATERIAL

- frame carbon mild steel
- mist eliminator profiles sea water resistant aluminium

4. SIZES AND EXECUTIONS

SIZES

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirror view)

5. SURFACE TREATMENT

Frame hot-dip galvanised. Preservation with set of marine paints available on request.

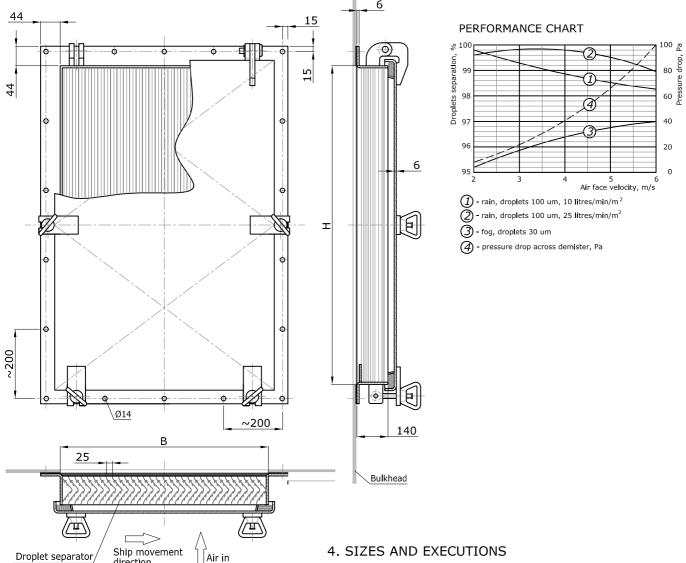
6. MARKING

of DSB type demister louver of dimensions B=1200 and H=1800 and for installation on star board bulkhead S:

DEMISTER LOUVER DSB-1000x1800-S acc. to ALWO/J28-00

MIST ELIMINATOR LOUVERS WITH HATCH DSH

ALWO J29-00



1. DESTINATION

Marine mist eliminator louvers DSH are destined for installation on steel or aluminium walls of superstructure of seagoing ships and offshore objects as air intakes of ventilation systems.

Louvers are provided with weathertight cover (hatch).

2. CONSTRUCTION

Louvers consist of flanged, drilled frame incorporating vertical, high efficiency mist separating profiles, specially shaped.

3. MATERIAL

- frame, blades, cover carbon mild steel
- shafts stainless steel
- swing-out nuts brass
- cover gasket rubber mist eliminator profiles sea water resistant aluminium

SIZES:

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

S - demister fitted to star board bulkhead (shown on the drawing)

P - demister fitted to port bulkhead (mirror view)

COVER HINGES POSITION:

- top
- bottom
- right
- left

5. SURFACE TREATMENT

Steel parts hot-dip galvanised. Preservation with set of marine paints available on request.

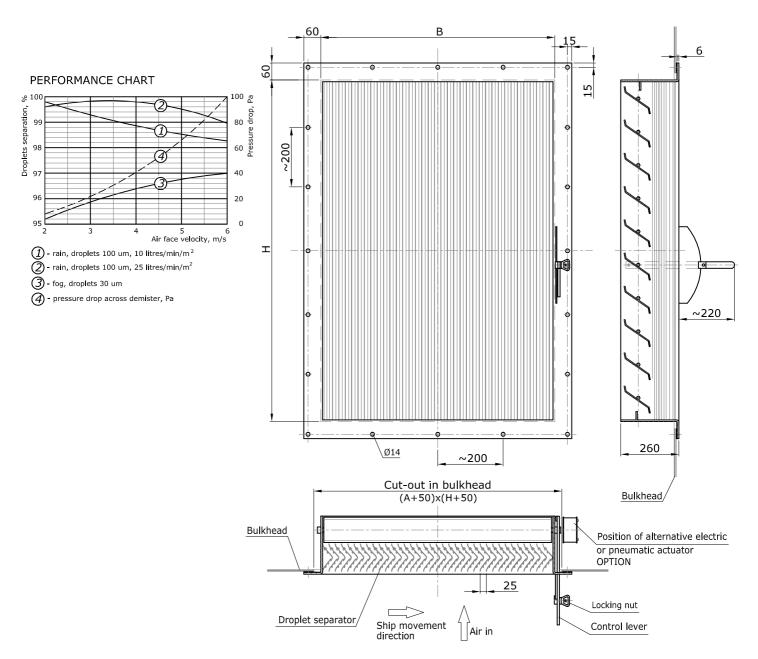
6. MARKING

of DSH type demister louver of dimensions B=1200 and H=1800 and for installation on star board bulkhead and with cover "top" hinged:

DEMISTER LOUVER DSH-1000x1800-S-TOP acc. to ALWO/J29-00



MIST ELIMINATOR LOUVERS WITH DAMPER DSD



1. DESTINATION

Marine mist eliminator louvers with movable blades DSD type are destined for installation in ventilation systems of seagoing ships and offshore objects.

Louvers may be used as fire closures of main external ventilation openings, however the specific requirements of the flag administration are to be observed.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame incorporating vertical, high efficiency mist separating profiles, specially shaped and a set of movable blades (damper) operated manually with lever.

3. MATERIAL

- frame carbon mild steel
- shafts stainless steel
- bolts, nuts galvanised steel
- mist eliminator profiles sea water resistant aluminium

4. SIZES AND EXECUTIONS

SIZES

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirror viev)

5. SURFACE TREATMENT

Steel parts hot-dip galvanised. Preservation with set of marine paints available on request.

6. MARKING

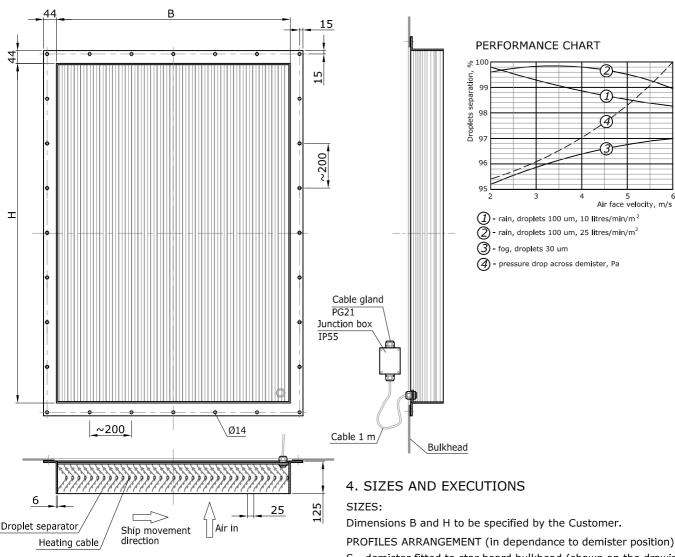
of DSD type demister louver with movable blades of dimensions B=1000, H=1800 and for installation on star board bulkhead:

DEMISTER LOUVER DSD-1000x1800-S acc. to ALWO/J30-00

MIST ELIMINATOR LOUVERS **ELECTRICALLY HEATED DSAE**

100 മ 80 9 Pressure

40 20 0



1. DESTINATION

Marine mist eliminator louvers DSAE are destined for installation on steel or aluminium walls of superstructure of seagoing ships and offshore objects as air intakes of ventilation systems.

Provides high effective separation of sea / rain droplets and prevents the ice cristals formation on blades.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame incorporating vertical, high efficiency mist separating profiles, specially shaped.

Profiles include self-regulating heating cable. Louvers can be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

3. MATERIAL

- frame carbon mild steel
- mist eliminator profiles sea water resistant aluminium

S - demister fitted to star board bulkhead (shown on the drawing)

P - demister fitted to port bulkhead

5. PERFORMANCE

Heating capacity: 1600 W/m2 of separator face area at outdoor temp. -18°C.

Other heating capacities available on request.

SURFACE TREATMENT

Steel parts hot-dip galvanised. Preservation with set of marine paints available on request.

7. MARKING

of DSAE type demister louver of dimensions B=1200 and H=1800 and for installation on star board bulkhead S:

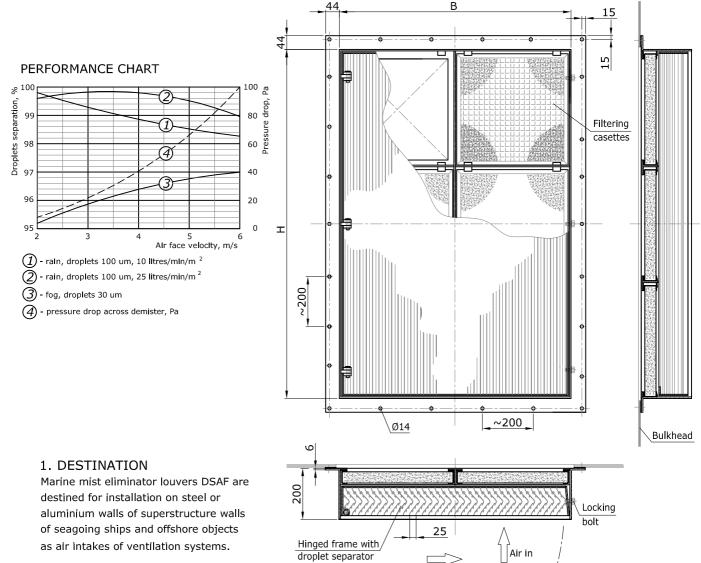
DEMISTER LOUVER DSAE-1000x1800-S acc. to ALWO/J31-00

8. NOTE

DSB, DSH and DSD demister louvers are also available in electrically heated version of performance referred to DSAE louvers. Than shall be named DSBE, DSHE and DSDE, respectively.

MIST ELIMINATOR LOUVERS WITH FILTER DSAF

ALWO J32-00



2. CONSTRUCTION

Louvers consist of flanged, drilled frame, a set of easy detachable filtering casettes and hinged, framed high efficiency mist separating profiles, specially shaped. Front access to filter removal after opening of demister. Louvers can be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

3. MATERIAL

- frame, grating for fiter casettes carbon mild steel
- mist eliminator profiles sea water resistant aluminium
- shafts stainless steel
- filter material synthetic fibre

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

 $\ensuremath{\mathsf{S}}$ - demister fitted to star board bulkhead (shown on the drawing)

P - demister fitted to port bulkhead (mirror view)

HINGES POSITION:

L - left (shown on the drawing)

R - right

5. PERFORMANCE

Ship movement direction

Filter class - G4 acc. to EN 779:2002

Recommended air face velocity: 3 m/sec
Initial pressure drop: 90 Pa

Recommended final pressure drop: 280 Pa

Other filer classes and types available on request.

6. SURFACE TREATMENT

Steel parts hot-dip galvanised. Preservation with set of marine paints available on request.

7. MARKING

of DSAF type demister louver of dimensions B=1200 and H=1800, for installation on star board bulkhead and left hinged:

DEMISTER WITH FILTER DSAF-1000x1800S-L acc. to ALWO/J32-00

MIST ELIMINATOR LOUVERS WITH FILTER DSBF

ALWO 133-00

drop,

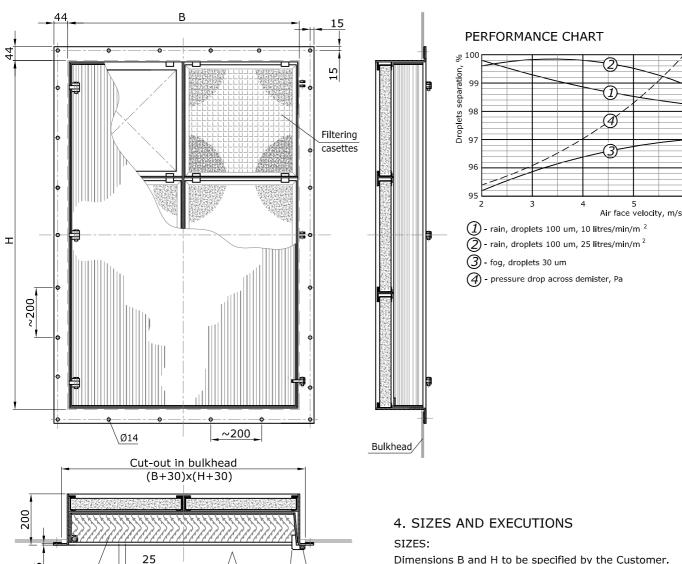
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60

40

20

0



Locking

bolt

1. DESTINATION

Ship movement direction

Hinged frame with

droplet separator

Marine mist eliminator louvers DSBF are destined for installation on steel or aluminium walls of superstructure of seagoing ships and offshore objects as air intakes of ventilation systems.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame, a set of easy detachable filtering casettes and hinged, framed high efficiency mist separating profiles, specially shaped. Front access to filter removal after opening of demister. Louvers can be fitted in positions where wheatertight closing device (Convention ILL 1966) are not required. Regulations of SOLAS for fire closings of external ventilation openings are to be observed.

3. MATERIAL

- frame, grating for fiter casettes carbon mild steel
- mist eliminator profiles sea water resistant aluminium
- shafts stainless steel
- filter material synthetic fibre

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

S - demister fitted to star board bulkhead (shown on the drawing)

P - demister fitted to port bulkhead (mirror view)

HINGES POSITION:

L - left (shown on the drawing)

R - right

5. PERFORMANCE

Filter class - G4 acc. to EN 779:2002

Recommended air face velocity: 3 m/sec

Initial pressure drop: 90 Pa

Recommended final pressure drop: 280 Pa

Other filer classes and types available on request.

SURFACE TREATMENT

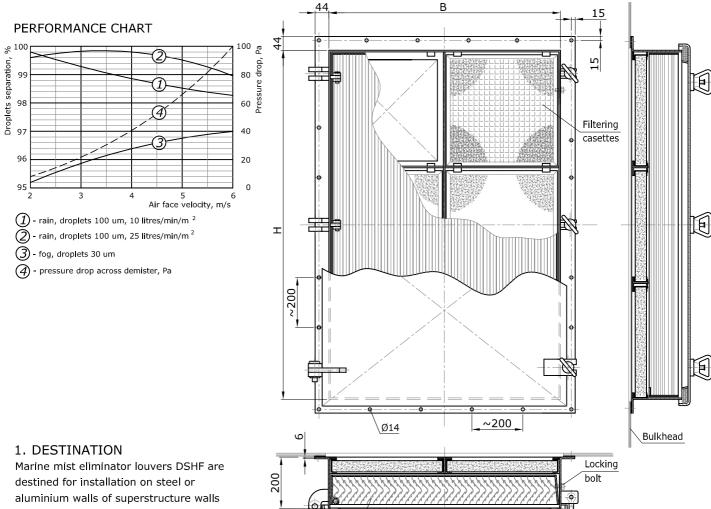
Steel parts hot-dip galvanised. Preservation with set of marine paints available on request.

7. MARKING

of DSBF type demister louver of dimensions B=1200 and H=1800, for installation on starboard bulkhead S and left hinged L:

DEMISTER WITH FILTER DSBF-1000x1800-S-L acc. to ALWO/J33-00

MIST ELIMINATOR LOUVERS WITH FILTER AND HATCH DSHF



Hinged frame with droplet separator

of seagoing ships and offshore objects as air intakes of ventilation systems.

2. CONSTRUCTION

Louvers consist of flanged, drilled frame, a set of easy detachable filtering casettes and hinged, framed high efficiency mist separating profiles, specially shaped. Front access to filter removal after opening of demister. Louvers are provided with weathertight cover (hatch).

3. MATERIAL

- frame, cover, grating for fiter casettes carbon mild steel
- mist eliminator profiles sea water resistant aluminium
- shafts stainless steel
- filter material synthetic fibre
- swing-out nuts brass

4. SIZES AND EXECUTIONS

SIZES:

Dimensions B and H to be specified by the Customer.

PROFILES ARRANGEMENT (in dependance to demister position)

- S demister fitted to star board bulkhead (shown on the drawing)
- P demister fitted to port bulkhead (mirror view)

COVER HINGES POSITION:

- top
- bottom
- right
- left

5. PERFORMANCE

Ship movement

direction

25

Filter class - G4 acc. to EN 779:2002 Recommended air face velocity: 3 m/sec

Initial pressure drop: 90 Pa

Recommended final pressure drop: 280 Pa Other filer classes and types available on request.

6. SURFACE TREATMENT

Hot-dip galvanised. Preservation with set of marine paints available on request.

7. MARKING

of DSHF type demister louver of dimensions B=1200 and H=1800 and for installation on star board bulkhead: star board bulkhead S and cover "top" hinged:

DEMISTER WITH FILTER DSHF-1000x1800-S-TOP acc. to ALWO/J34-00

